

UBE 800T aluminium extrusion press PR2469, used



manufacturer :
UBE

Product number:
PR2469

Description

Extrusion press

Manufacturer UBE

Model 800

Locking Force 800 t

Year of Manufacture 1979/2008

Comments Machine is available without inductor heater, for aluminium

Technical data

Dimensions of recipient

Diameter	132mm x 560mm
Diameter	127mm x 560mm
Diameter	90mm x 555 mm

Efficiency

Squeezing (maximum tonnage)	210kg / cm2 800 M Ton
Squeezing (minimum tonnage)	210kg / cm2 697 M Ton
Servo-side depth. the piston rod forward	210kg / cm2 112 M Ton
Servo-side depth. rod return	210kg / cm2 63 M Ton
Sealing recipient	210kg / cm2 69 M Ton
Opening recipient	210kg / cm2 94 M Ton
Puncture	210kg / cm2 102 M Ton
Shift matrix	210kg / cm2 12 M Ton
Stroke depth. cylinder	1320mm
Stroke cylinders recipient	250mm

Max speed

Squeezing the maximum tonnage	38.0mm / sec
Squeezing the minimum tonnage	44.0mm / sec
Sealing recipienta	350mm / sec
Opening recipienta	330mm / sec
Puncture	300mm / sec

Pumps

Variable axial plunger

Manufacturer	Kawasaki
Model	BZ74FS-210R-AR150
210kg / cm2 x 450 liters / min 1000 rpm / min 2 pcs	

Fixed-speed paddle

Manufacturer	TOKYO Keiki
Model	SQP43-50-30-86-cc-29-15
70kg / cm2 x 148/88 liters / min 1000 rpm / min 1 pc.	

Constant axial plunger

Manufacturer	
Model	UCHIDA RPF20-15-A-LA-220
210kg / cm2 x 14 liters / min 1000 rpm / min 1 pc.	

Supply pump

Manufacturer	Kawasaki
Model	IMO 60-4N5YA
70kg / cm2 x 148/88 liters / min 1000 rpm / min 1 pc.	

Constant axial plunger

Manufacturer	
Model	UCHIDA RPF20-15-A-LA-220
15kg / cm2 x 545 liters / min 3000 rev / min 2 pcs.	

Recipient heating

Power 22 kW

Delivery time immediately

Price on request

