

Ona 2400 spotting try out press PR2488, used



manufacturer :

Ona

Product number:

PR2488

Description

Spotting try out press

Manufacturer	Ona
Model	2400
spotting force	2400t
Year of manufacture	2006

Spotting try out press

Comment

Technical Data

Connection points	4
Drive system	Hydraulic
Maximum tonnage	2,400 tonnes
Support surface & carriage	4,800 mm x 2,400 mm
Top of carriage above ground level	800 mm
Carriage stroke	1,700 mm
Maximum closing height	N/A
Maximum daylight	2600 mm
Minimum closing height	900 mm
Front clearance between oil drip pans	4,650 mm
Lateral clearance between uprights	1,600 (width) x 2,600 mm (height from floor)
Maximum free-standing height	N/A
Main motor	Siemens, AC
Number of driven movable bolsters	1 (front) min 4.5 m travel
Clamp jaws	Four (4) x 12 ton Hydraulic type
Lower die clamps	Manually bolted
Size of "T" slots	1 1/16" T-slot (front-rear)
Spacing of "T" slots in die holder	6".
Max. weight of upper die	25 tons
Max. weight of the whole die	50 tons
Upper clamps	Eight x 10T Hyd Manually placed
Dampers	Standard Hydraulic
Suspension / number of cylinders	2 pads with two cylinders per pad

Technical Data	
Maximum damping tonnage	2 x 250T = 500T
Area of damping pad	2 pads of 2,000 mm x 1,900 mm
Damping stroke	400 mm
Distance of damping bolts	6" grid spacing
Damping pin diameter	1 9/16" (2 x 7/16 C'Bore)
Cushion Pin Supply	Included
Slide Lock	Four (4) x Hyd Spring Locking Elements
Safety Stamp Blocks	Nil
Tool service connections	Auto-pneumatic & electric multi couplings
Cooling water requirement	TBA
Air consumption requirement	TBA
Power requirement	415v @50 hz
Height restriction (crane spacing)	10.95m
Electrical & Control	
Press control and diagnostics	10" touch screen, HMI with 100 part memory library
Tonnage monitoring	4-point measurement
Control circuits (all)	24 Volt DC
Press control and diagnostics	Siemens
Protective devices and safety stops category	4
Delivery time	immediately
Price	on request