

Chiron DZ 15K W Magnum high speed machining centre BA2315, used

Bilder auf Anfrage
Pictures on request

manufacturer :

Chiron

Product number:

BA2315

Description

Machining center	Horizontal
Manufacturer	Chiron
Model	DZ 15K W Magnum high speed
Year of manufacture	2011
Working hours	h
Processing examples	cylinder blocks, drive bearing, valve housing, wheels

Technical data

Travel in X	630 mm
Travel in Y	400 mm
Travel in Z	360 mm
Power, max.	37 kW
Spindle distance DZ	320 mm or 400 mm
Spindle speed, max. up to	12.000 min ⁻¹
Chip-to-chip time from	from 1,90 s
Axis acceleration, max. X-Y-Z	17-17-17 m/s ²
Rapid feed, max.	75 m/min
Number of tools, max.	60 or 2 x 24
Tool taper	HSK-A63 / SK-40
Tool weight, max.	10,00 kg
Tool diameter, max.	180 mm
Tool length, max.	380 mm
Automatic workpiece change from	3,50 s
Delivery time	immediately
Price	on request