

Haulick RVD 125-1180 NS Delme presi PR2487, kullanılmıř



üretici firma :
Haulick

Product number:
PR2487

Description

Punching press

Manufacturer Haulick

Year of manufacture 1980

Last revision

Comment

Technical Data

Press design

Number of suspensions 2

Number of slide actions 1

feedstock transport direction left to right

Press

Force 1600 kN

Table surface (left-right) 1500 mm

Table surface (front-back) 1200 mm

Thickness of bolster plate 240 mm

Opening in bed (left-right) 1300 mm

Opening in bed (front-back) 300 mm

Number of T-slots 8

Slide

Slide force 1600 kN

Table surface (left-right) 1550 mm

Table surface (front-back) 1200 mm

Stroke 120 mm

Stroke rate max. 150 /min

Press design	
Slide adjustment	150 mm
Stroke rate min,	15 /min
Stroke rate max.	150 /min
Tool assembly dimensions	
Shut height (stroke down, adjustment up) BDC	470 mm
Distance between columns (H-frame)	1600 mm
Passline opening (free passage in side columns)	700 mm
Free passe between side columns (height)	700 mm

Decoiler	
Manufacturer	Schleicher
Year of manufacture	1974

Technical Data

Decoiler	
Coil weight max.	max 5 t
sheet width max.	650 mm
Diameter of coil max.	1500 mm
Mandrel expansion range	450 - 520 mm
Leveller unit	
sheet thickness	0.5 ÷ 2.5 mm
Number of leveller rolls	6
Number of infeed/outfeed rolls	2
Feed velocity	6 - 30 m/min

Decoiler	
Loop controls	yes
Strip-feeder	
Feeding step max	9999.9 mm
Pilot release system	yes
Total height	4500 mm
Weight	26 t
Delivery time	immediately
Price	on request

